

2022 CHEVROLET CORVETTE SERVICE MANUAL

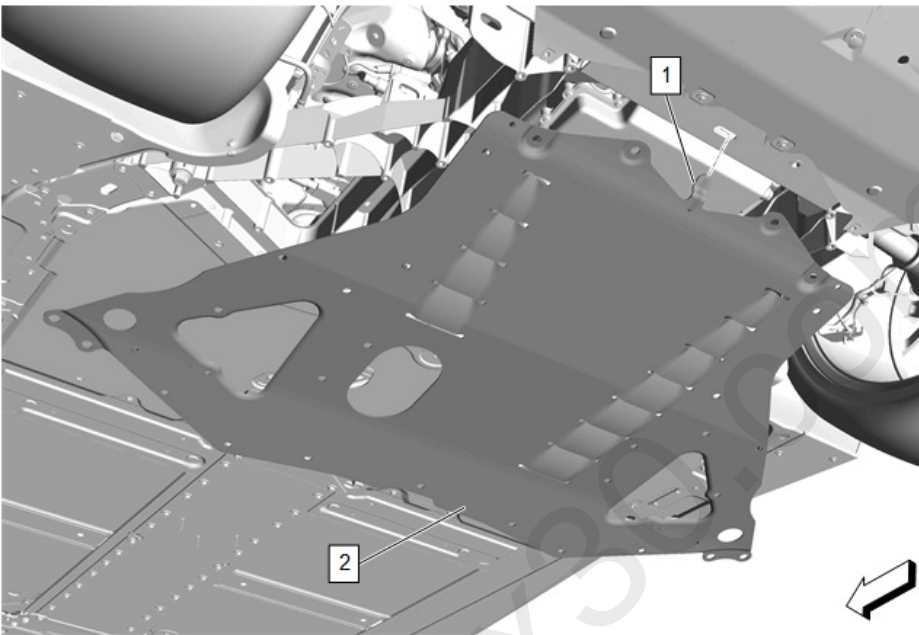
- **SEARCH**

1. **Engine/Propulsion**
2. **12 V Starting and Charging**
3. **Repair Instructions**
- 4.

Starter Replacement

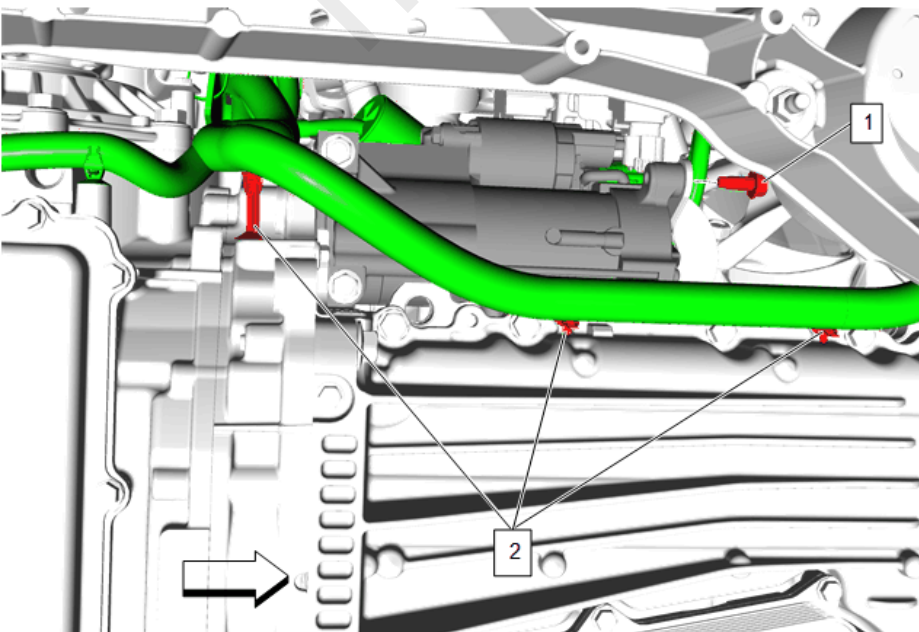
Removal Procedure

1. Disconnect the battery negative cable. Battery Negative Cable Disconnection and Connection



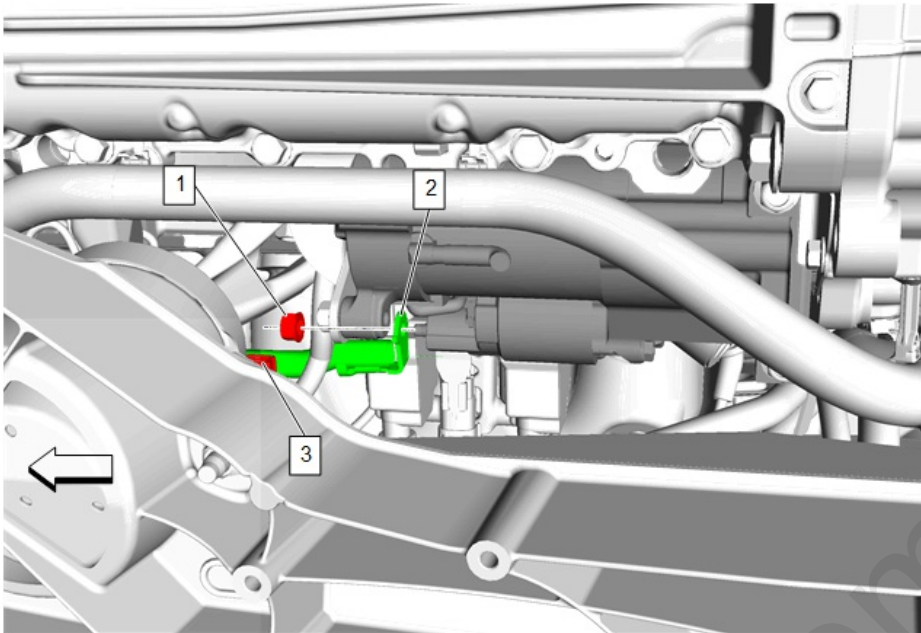
2.
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3. Rear Cradle Shear Plate (2) >> Remove - Rear Cradle Shear Plate Replacement



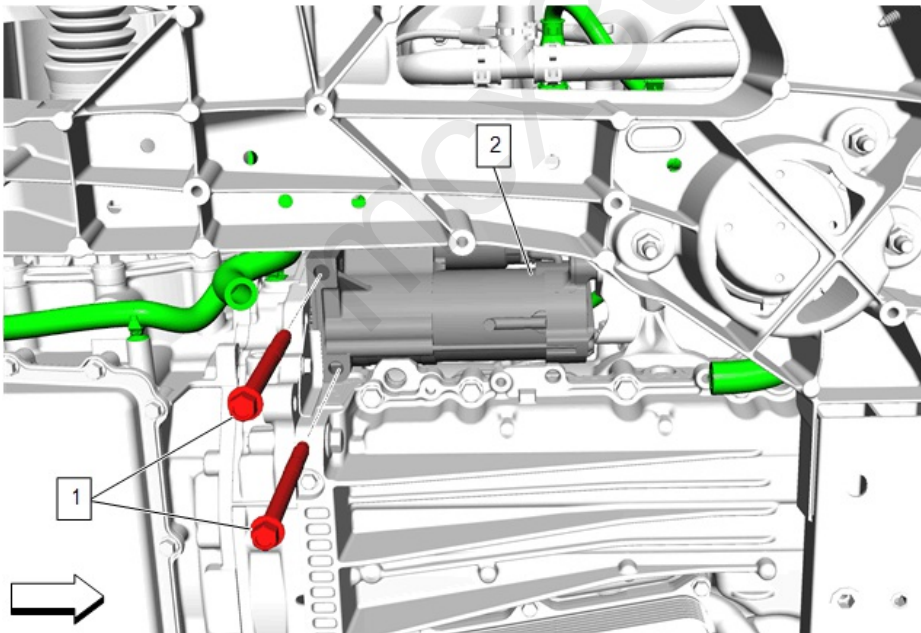
4.
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5. Retainer (3>) >> Disengage [3>x]
6. Starter Bracket Bolt (1) >> Remove [2>x]
7. Starter Bracket (2) >> Remove



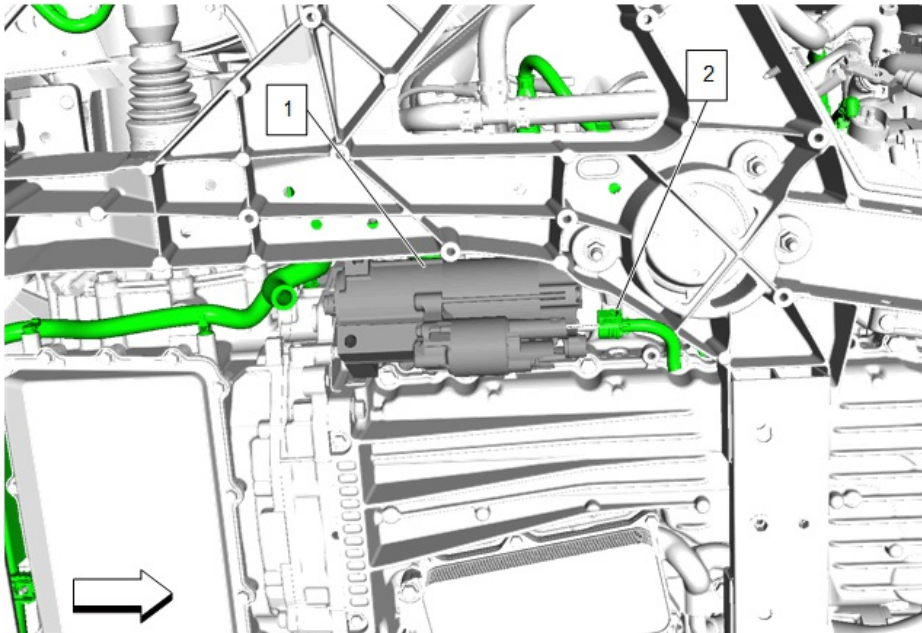
8. [Click here for full size](#)

9. Battery Positive Cable Nut (1) @ Starter Solenoid >> Remove
10. Starter Solenoid Cable (2) >> Remove



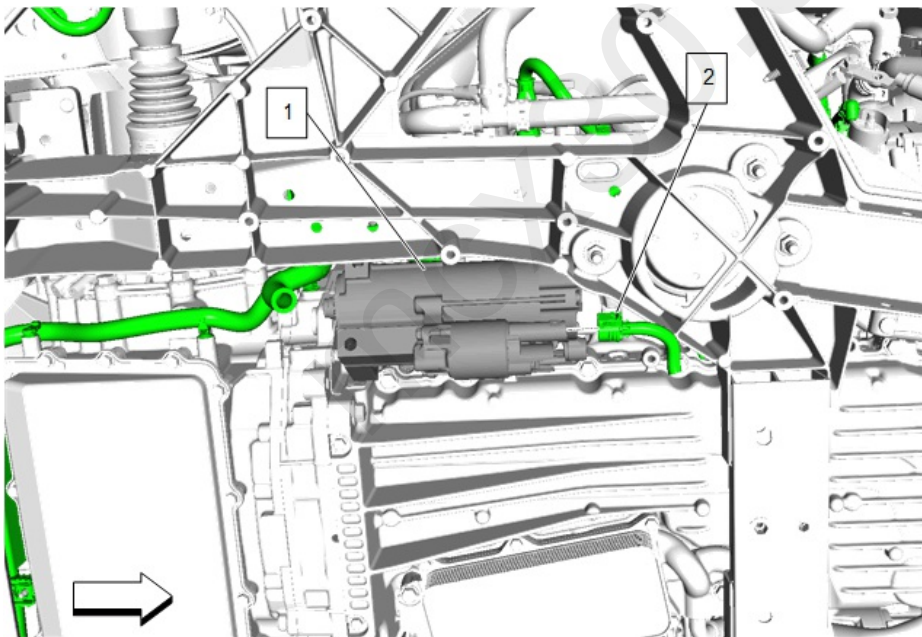
11. [Click here for full size](#)

12. Starter Bolt (1) >> Remove [2x]
13. Reposition the starter (2) to access the electrical connector.

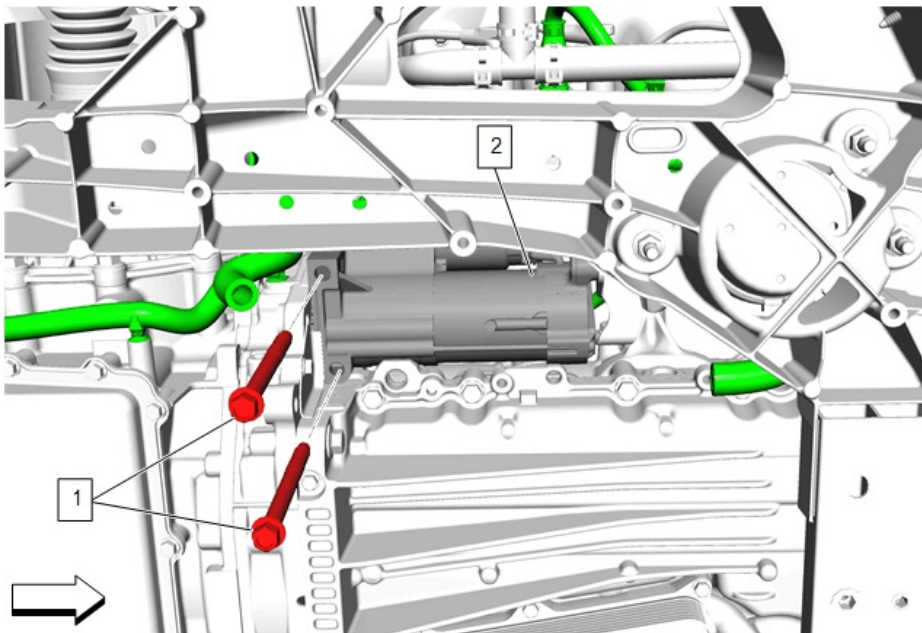


14. [Click here for full size](#)
15. Electrical Connector (2) >> Disconnect
16. Starter (1) >> Remove

Installation Procedure



1. [Click here for full size](#)
2. Electrical Connector (2) >> Connect
3. Starter (1) >> Install

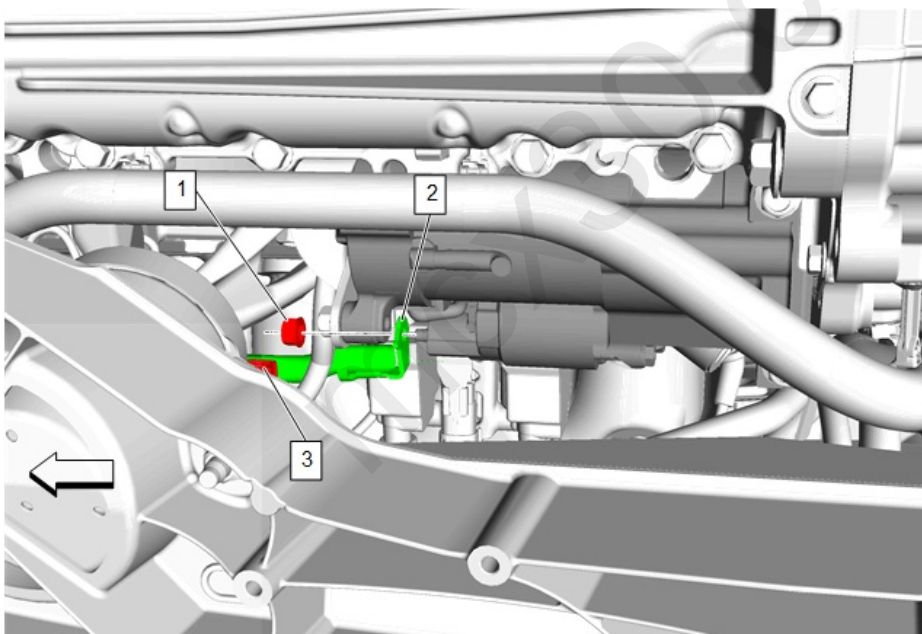


4. [Click here for full size](#)

5. Caution:

Refer to Fastener Caution

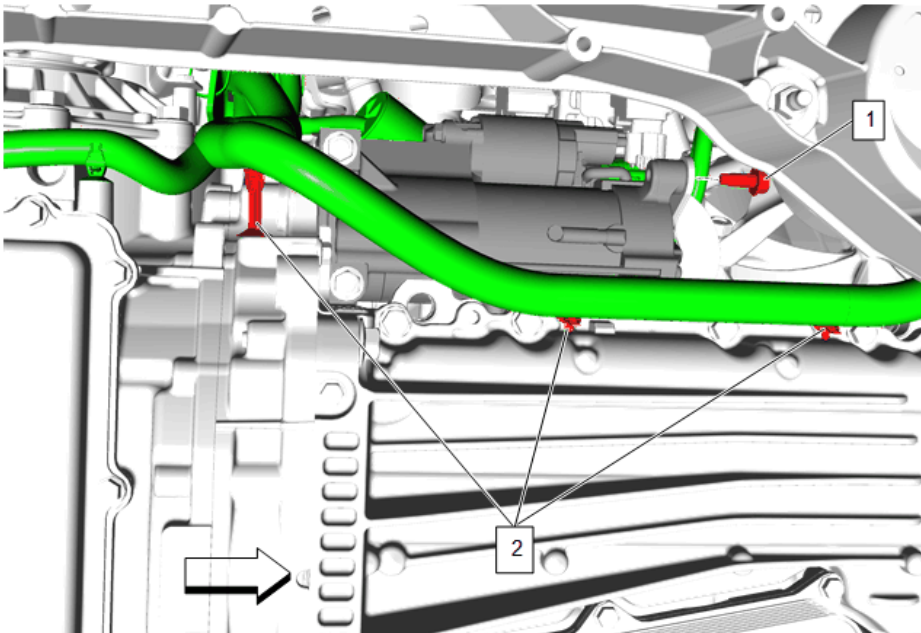
6. Starter Bolt (1) >> Install and tighten [2x]58N·m (43 lb ft)



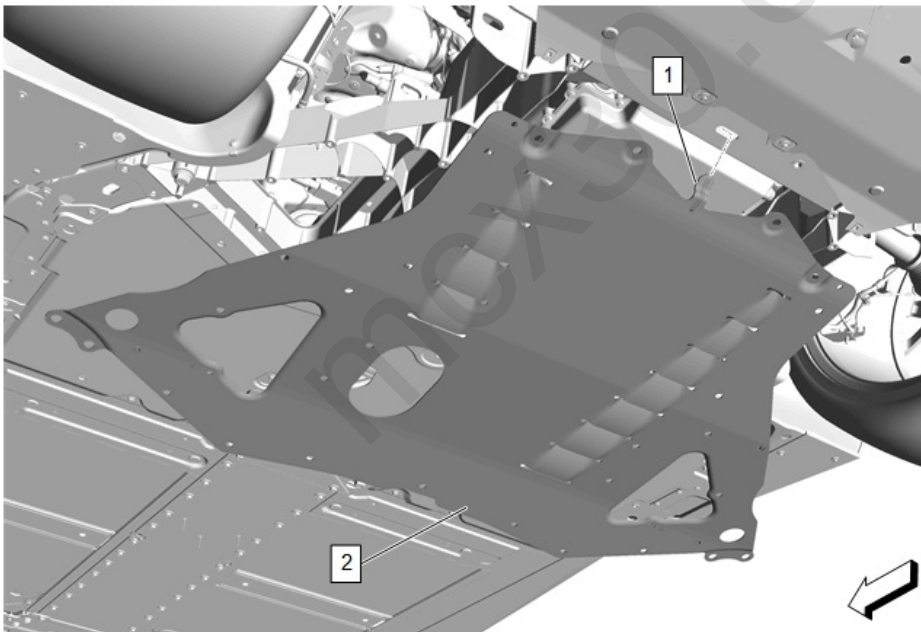
7. [Click here for full size](#)

8. Starter Solenoid Cable (2) >> Install

9. Battery Positive Cable Nut (1) @ Starter Solenoid >> Install and tighten 12.5N·m (111 thinsp;lb in)



10. [Click here for full size](#)
11. Starter Bracket (2) >> Install
12. Starter Bracket Bolt (1) >> Install and tighten [2>x]22N-m (16 lb ft)
13. Retainer (3>) >> Engage [3>x]



14. [Click here for full size](#)
15. Rear Cradle Shear Plate (2) >> Install - Rear Cradle Shear Plate Replacement
16. Connect the negative battery cable. Battery Negative Cable Disconnection and Connection